

# USING ACID MINE DRAINAGE SLUDGE TO REMOVE PHOSPHORUS AND OTHER METAL OXYANIONS FROM WASTE WATER

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#### **Problem #1 – Acid Mine Drainage**

Pyrite + Air + Water → AMD

FeS<sub>2</sub> + 7/2O<sub>2</sub> + H<sub>2</sub>O 
$$\rightarrow$$
 Fe<sup>2+</sup> + 2SO<sub>4</sub><sup>2-</sup> + 2H<sup>+</sup>
Fe<sup>2+</sup> + 1/4O<sub>2</sub> + H<sup>+</sup>  $\rightarrow$  Fe<sup>3+</sup> +  $\frac{1}{2}$ H<sub>2</sub>O
Fe<sup>3+</sup> + 3H<sub>2</sub>O  $\rightarrow$  Fe(OH)<sub>3</sub> + 3H<sup>+</sup>
FeS<sub>2</sub> + 14Fe<sup>3+</sup> + 8H<sub>2</sub>O  $\rightarrow$  15Fe<sup>2+</sup> + 2SO<sub>4</sub><sup>2-</sup> + 16H<sup>+</sup>

St Georges River, Western Maryland

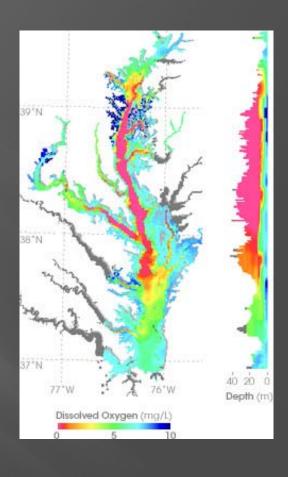




#### **Problem #2 – Excess Nutrients**







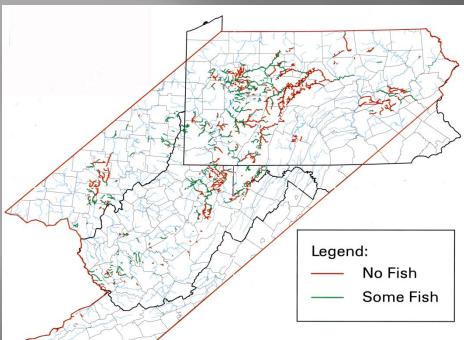
Animal feeding operations

**Eutrophication** 

Anoxic dead zones



# AMD and P Sources Overlap Geographically



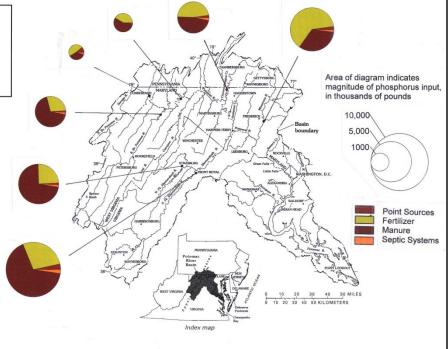
Over 1000 tons of P input to Chesapeake per year from Potomac watershed (From Water-Quality Assessment of

(From Water-Quality Assessment of the Potomac River Basin. 1996. USGS Water Resources Investigations Report 95-4221.)

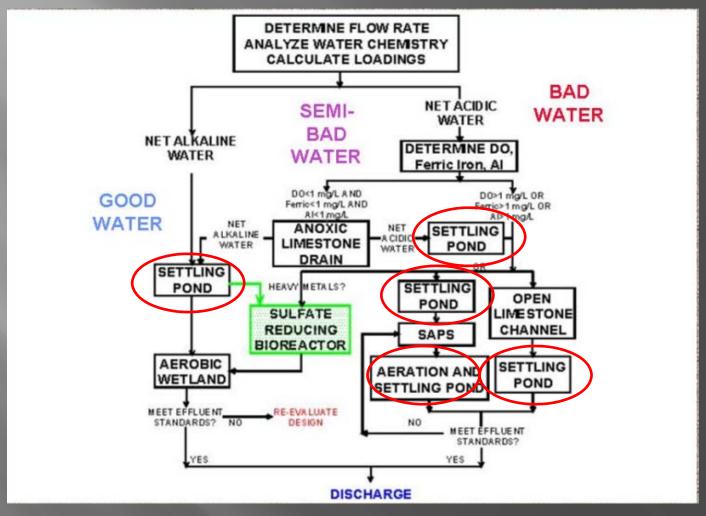
Over 5000 stream miles
Impacted by AMD in the
Appalachian region alone
(From AMD: A Citizen's Introduction. 1995.

(From AMD: A Citizen's Introduction. 1995. U.S. EPA and the Pennsylvania Organization for Watersheds and Rivers.)





# Treating AMD: You Always Get Sludge...



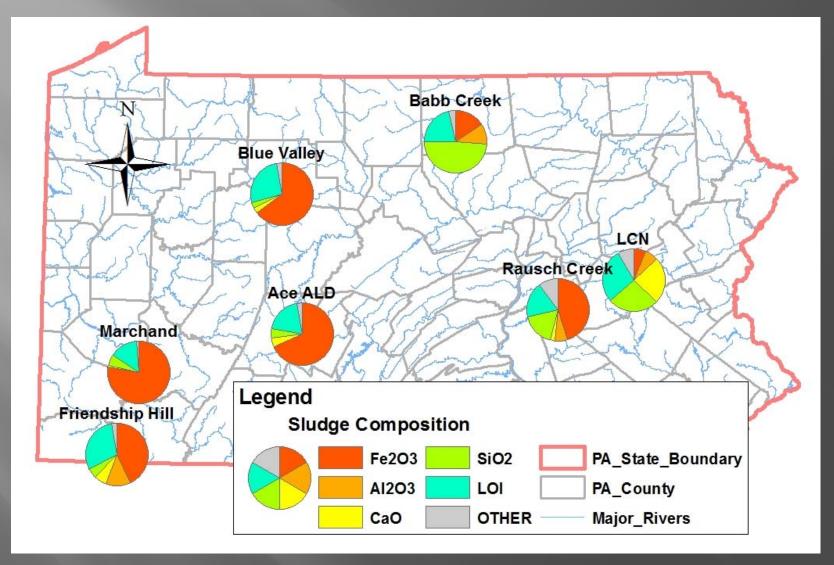


#### ... And There's Lots of it Out There





### What's in the sludge?



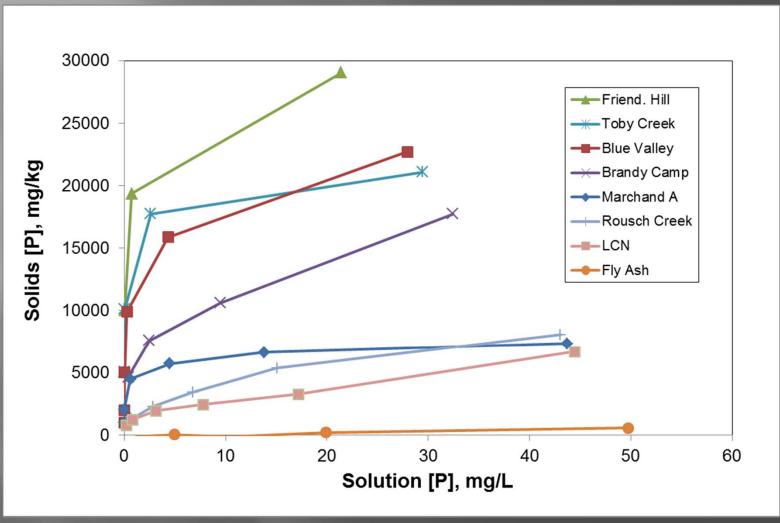


## **Sludge Trace Elements**

Site	As	Cd	Cu	Hg	Ni	Pb	Se	Zn
Friendship Hill		0.73	32	0.023	2.5	5	4.1	191
Ace ALD	2.1	0.58	7	0.062	14	2.5	0.9	1400
Babb Creek	10.5	0.04	31	0.203	13	17	2.3	61
Rausch Creek	48.1	4.7	119	0.039		41	2.6	4390
LCN	6.7	0.6	27	0.05	174	15	1.8	994
Blue Valley	40.6	0.09	2.5	0.02	2.5	2.5	2.2	251
Marchand	23	2.1	1	0.012	13	13	1.5	24
EPA 503 Table III	41	39	1500	17	420	300	100	2800
EPA 503 Table I	<b>75</b>	85	4300	<b>57</b>	420	840	100	7500

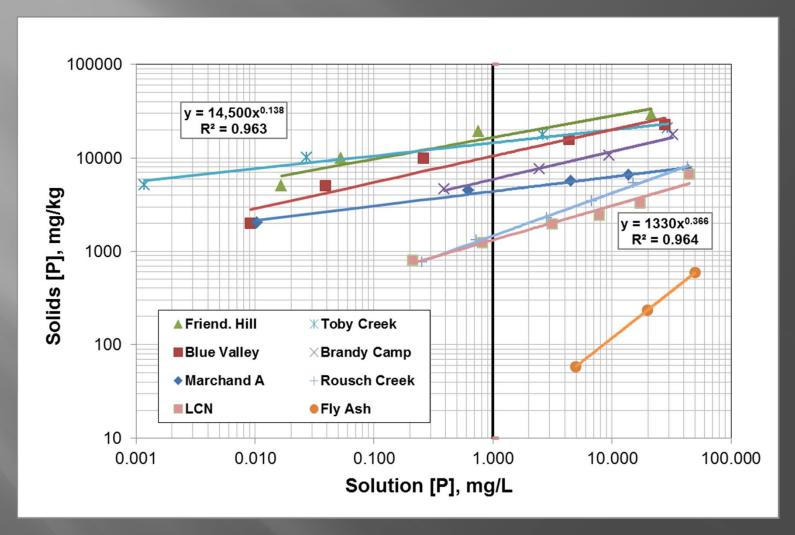


# AMD Sludges Adsorb P to Varying Degrees



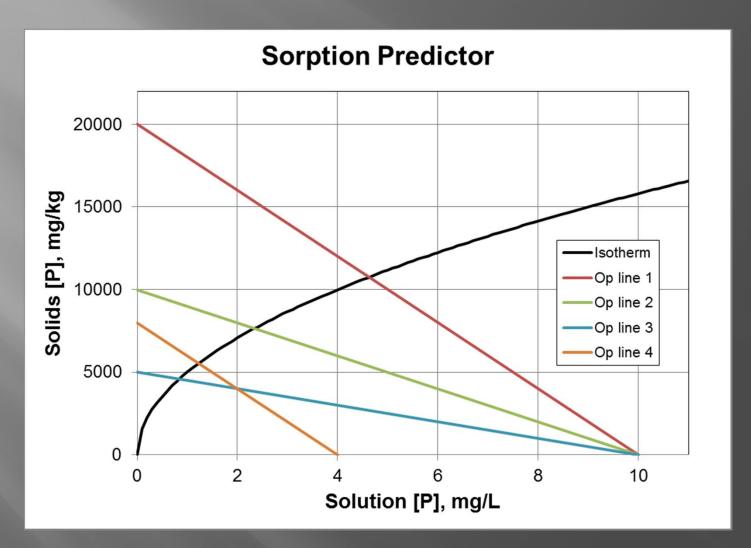


### Sorption Isotherms – Log Scale



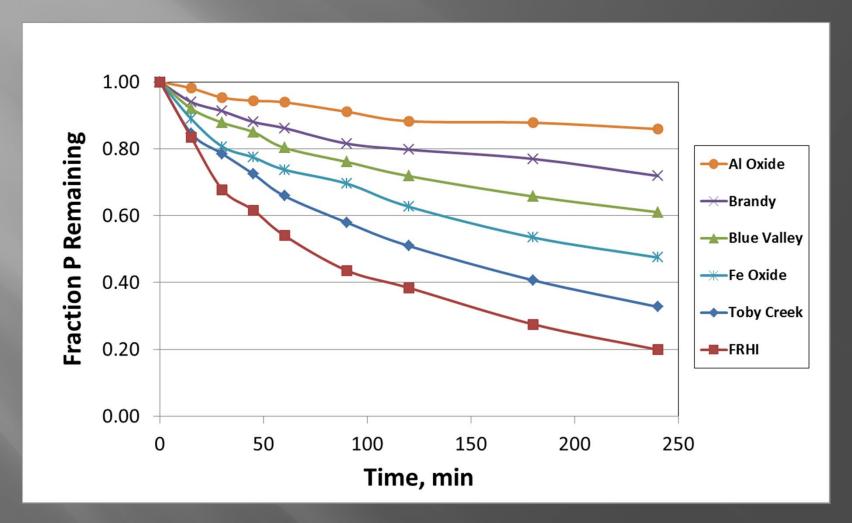


### **How is the Isotherm Useful?**



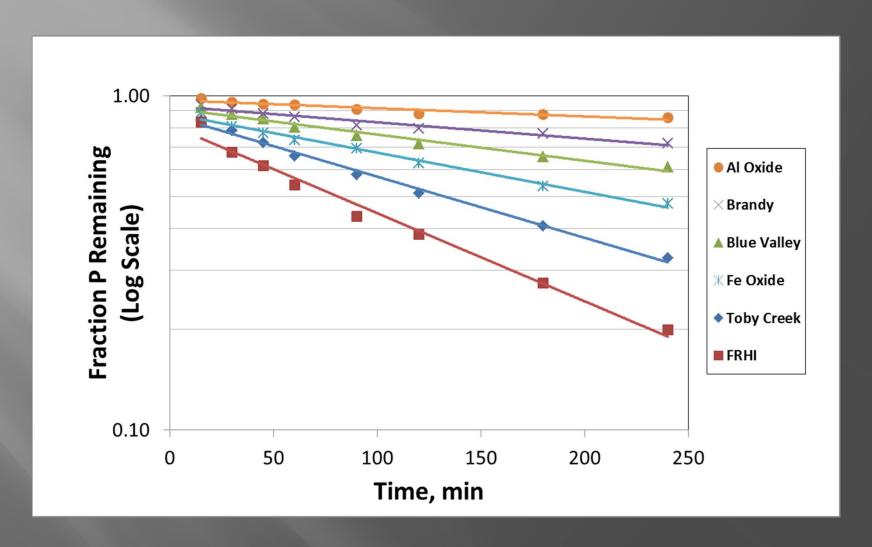


# The Rate of P Removal from Water is Important, too.





### First Order Kinetics Plots





### Water Treatment Method-Fixed Bed Sorption of P



### Understanding the Breakthrough Curve

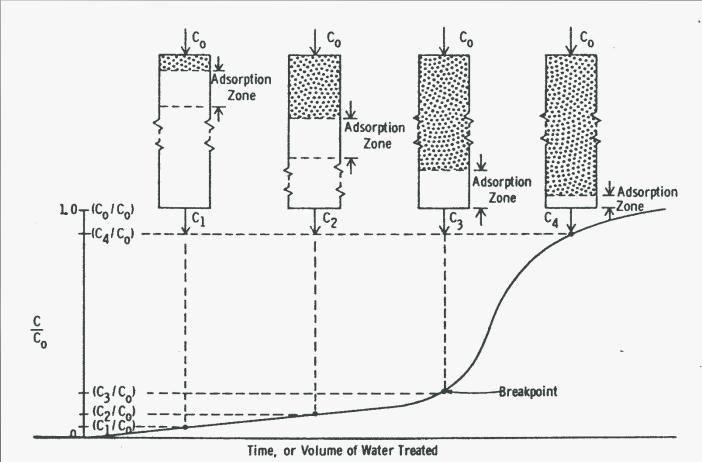
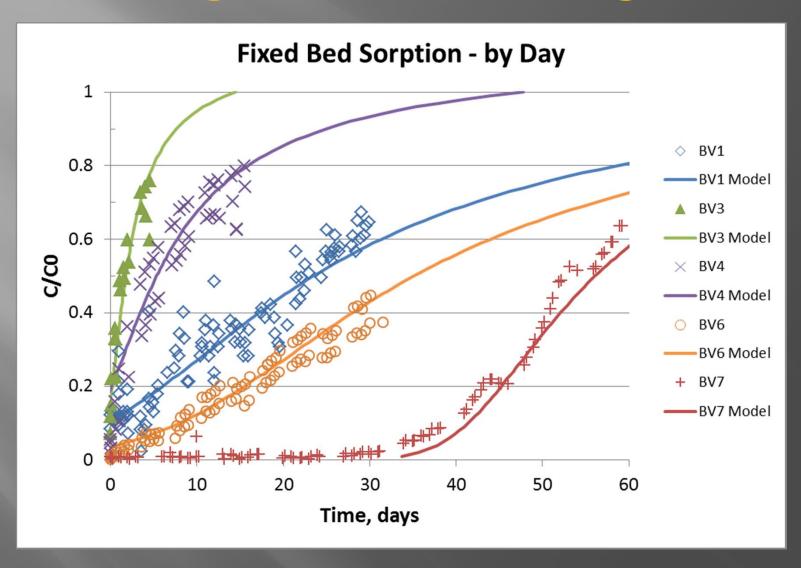


Figure 5-12 Schematic representation of the movement of the adsorption zone and the resulting breakthrough curve.

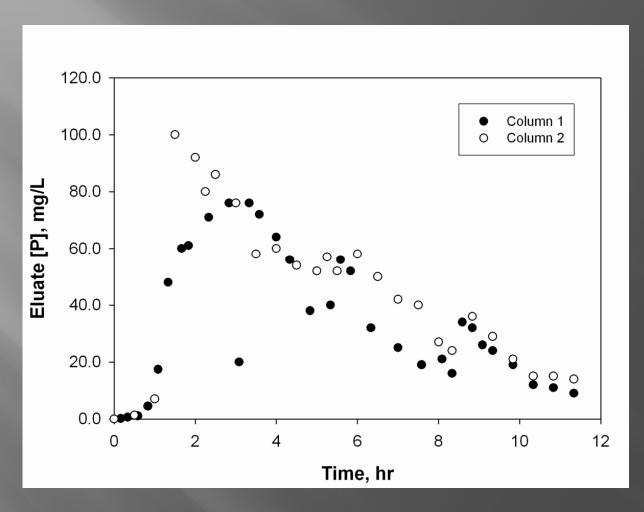


#### Modeling the Break-through Curve



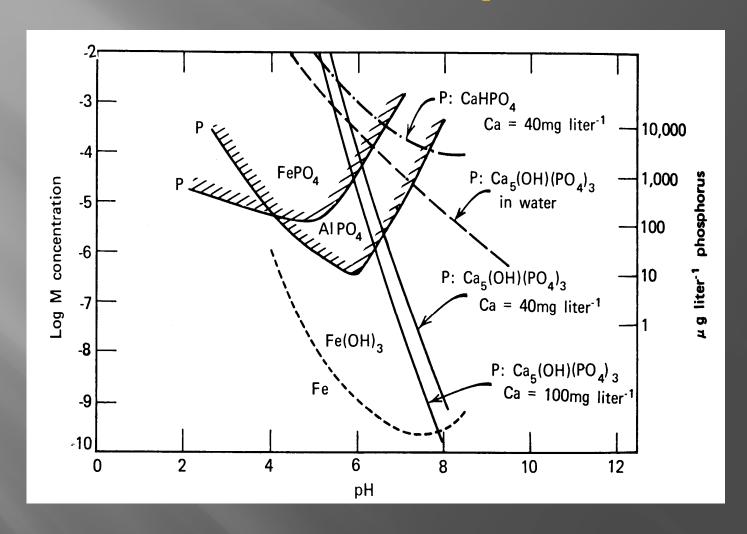


# The Media Can Be Stripped and Reused...





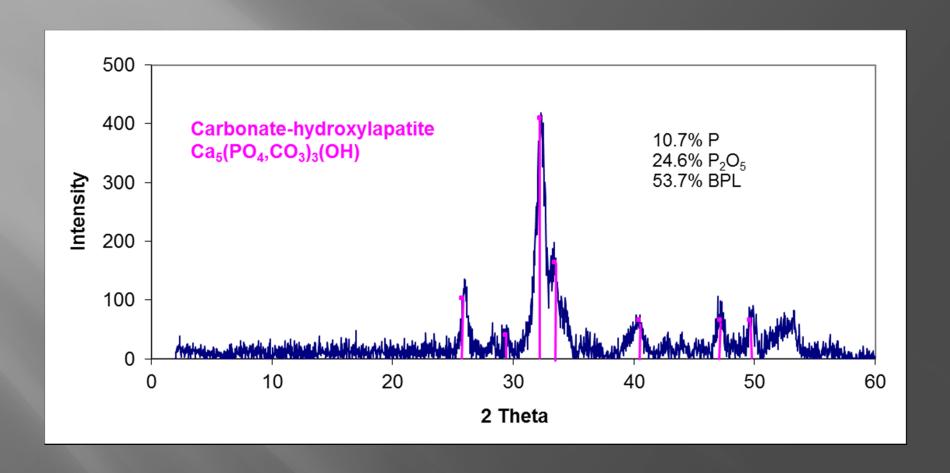
### ...P can be Precipitated...







# ...and the P Recycle Loop can be Closed





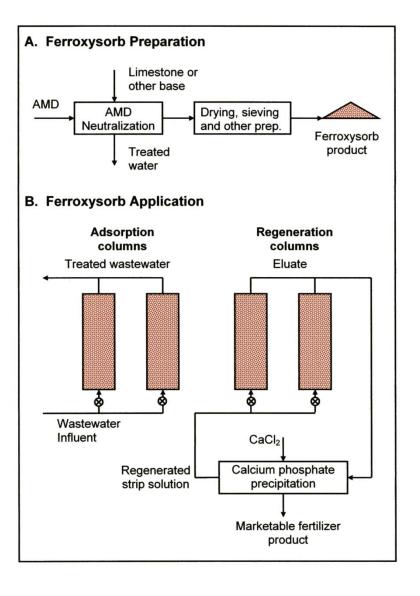
#### What About Water Contamination?

	Al	Ca	Fe	K	Mg	Mn	Na
Sludge Source	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L
Friendship Hill	<1	51.1	<1	<5	1.48	< 0.01	<1
Toby Creek	<1	9.7	<1	< 5	0.74	0.01	<1
Brandy Camp	<1	9.7	<1	< 5	4.06	< 0.01	<1
Glen White	<1	1.8	<1	< 5	0.19	0.07	<1
Ace ALD	<1	10.3	<1	< 5	< 0.05	< 0.01	<1
Babb Creek	<1	0.6	<1	< 5	< 0.05	0.03	<1
MDL	1	0.5	1	5	0.05	0.01	1

	As	Cd	Со	Cu	Ni	Pb	Zn
Sludge Source	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L
Friendship Hill	< 0.05	0.002	0.02	< 0.01	0.02	< 0.05	0.06
Toby Creek	< 0.05	< 0.001	< 0.02	< 0.01	< 0.01	< 0.05	0.08
Brandy Camp	< 0.05	< 0.001	0.04	< 0.01	0.01	< 0.05	0.06
Glen White	< 0.05	< 0.001	0.02	0.01	0.02	< 0.05	0.14
Ace ALD	< 0.05	< 0.001	< 0.02	< 0.01	< 0.01	< 0.05	< 0.01
Babb Creek	< 0.05	< 0.001	< 0.02	< 0.01	0.02	< 0.05	0.16
MDL	0.05	0.001	0.02	0.01	0.01	0.05	0.01



**Schematic** Flowsheet for the Production and Use of Ferroxysorb **P Sorption** Media



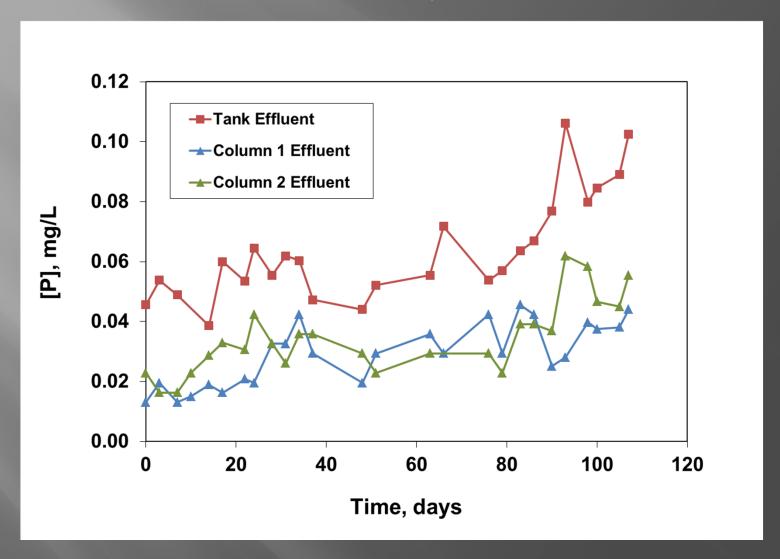


# Field Trial at USFWS Northeast Fishery Center, Lamar, PA



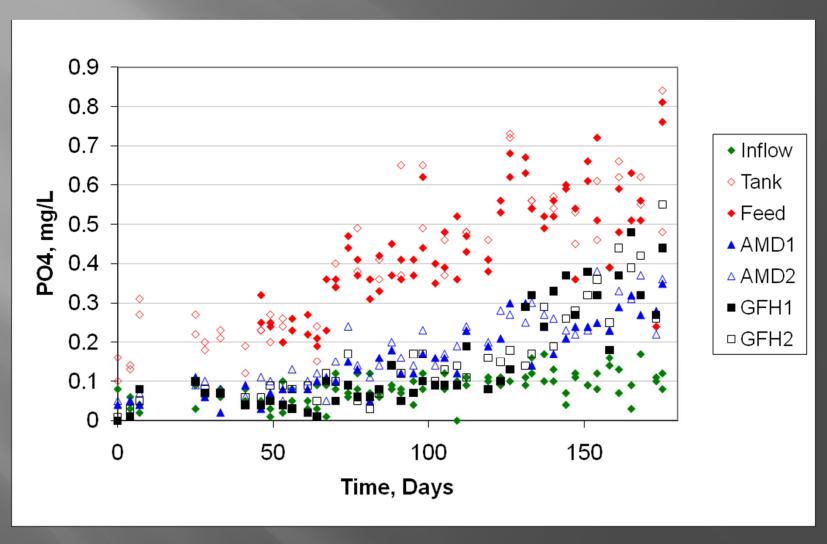


### Field Trial, Phase I





### Field Trial, Phase II



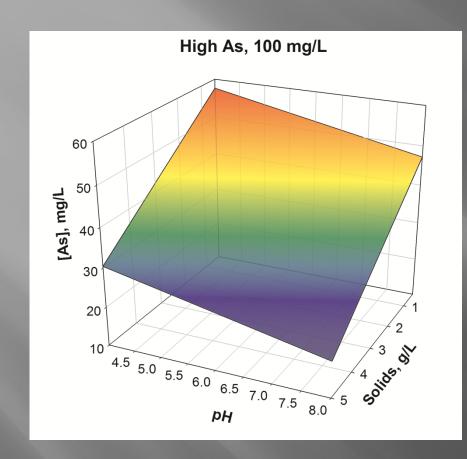


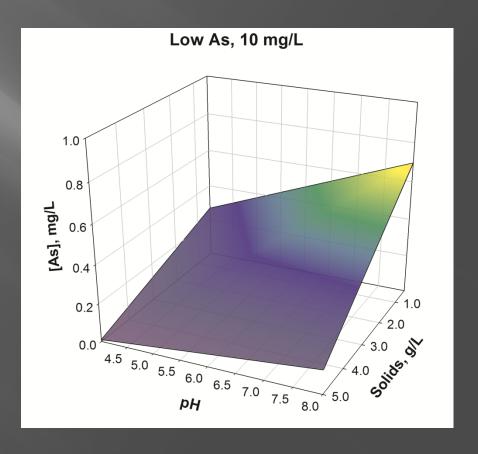
# What About Other Species Besides P?

As feed	Solids		Effluent As	As Removal
(mg/L)	(g/L)	рН	(mg/L)	(%)
10	0.4	4.0	0.270	97.30
10	0.4	8.0	0.697	93.03
10	5.0	4.0	0.010	99.90
10	5.0	8.0	0.124	98.76
55	2.7	6.0	8.430	84.67
55	2.7	6.0	14.820	73.05
100	0.4	4.0	57.660	42.34
100	0.4	8.0	47.180	52.82
100	5.0	4.0	30.480	69.52
100	5.0	8.0	19.220	80.78



### Visualizing As Sorption







#### **Bottom Line**

Laboratory and field test results have demonstrated that solid Fe/Al oxide media prepared from mine drainage residuals can be used as an effective and economical sorbent for the removal of P and As from wastewaters.



