

# **Site Closures Cover System Design**

**Stephen Dwyer, PhD, PE  
Dwyer Engineering, LLC  
1813 Stagecoach Rd. SE  
Albuquerque, NM 87123**

# Dwyer Engineering

Designed, reviewed, provided construction management for over 200 closures



Dwyer Engineering is a small, woman-owned engineering firm based in New Mexico specializing in environmental, civil, and structural engineering.

Dwyer Engineering enjoys an international reputation in alternative earthen cover systems, site closures, mine reclamation, hazardous and radioactive waste remediation; reactive/impermeable barriers.

RESEARCH

# Aerial View of SANDIA PROJECT



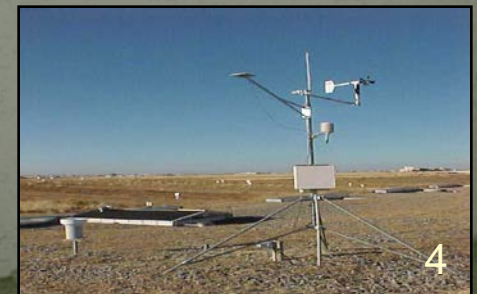
Long-term project @ Sandia Nat .Lab.  
Demonstrated the Effectiveness of ET Cover!



Stress Testing



Sample of Instrumentation



# ET Cover Concept

# ET Cover - Long-term Design Life

- Cover composed of all natural materials;
- Provide adequate storage capacity to minimize flux;
- Surface admixture (desert pavement) to prevent significant erosion;
- Promote native vegetation;
- ET Cover system should be engineered to do what 'mother nature' has perfected.

## Resistive Cover – Expensive & Problematic

EPA design guidance document (EPA 1991) for final covers states: “In arid regions, a barrier layer composed of clay (natural soil) and a geomembrane is not very effective. Since the soil is compacted ‘wet of optimum’, the layer will dry and crack”.



Construction Problems



HDPE Liners – Easily Damaged



# ET Cover Concept



Supply of water =  
precipitation

**Supply**



**Demand**



Demand for water =  
potential surface  
evaporation + potential  
transpiration via plants

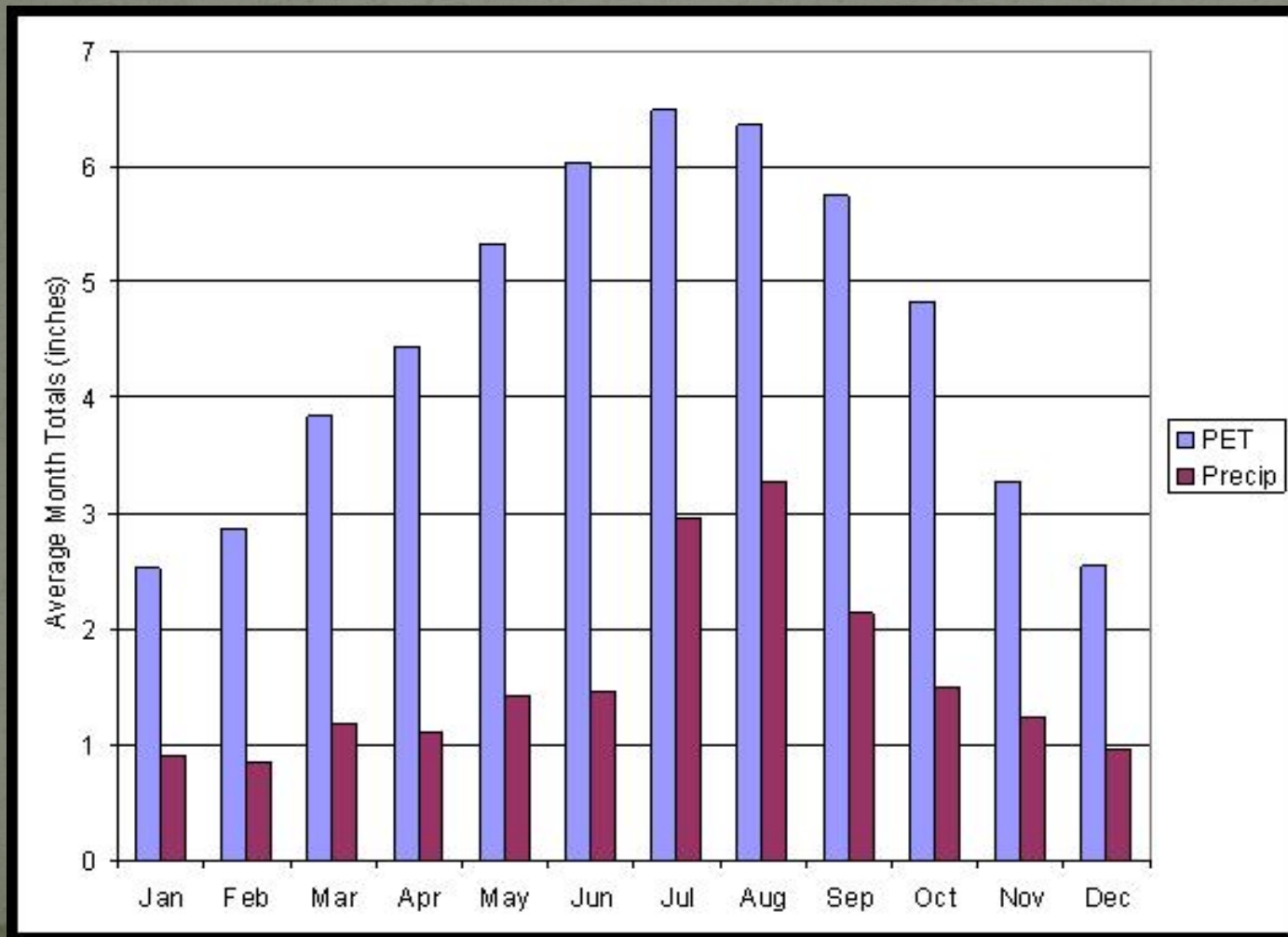


**Soil acts  
like a  
sponge.**

Holds  
on to the water until  
it evaporates from  
the surface or is  
pulled out of the  
cover profile by  
plants

Deep Percolation = Supply that  
exceeds demand. Designed to  
be zero

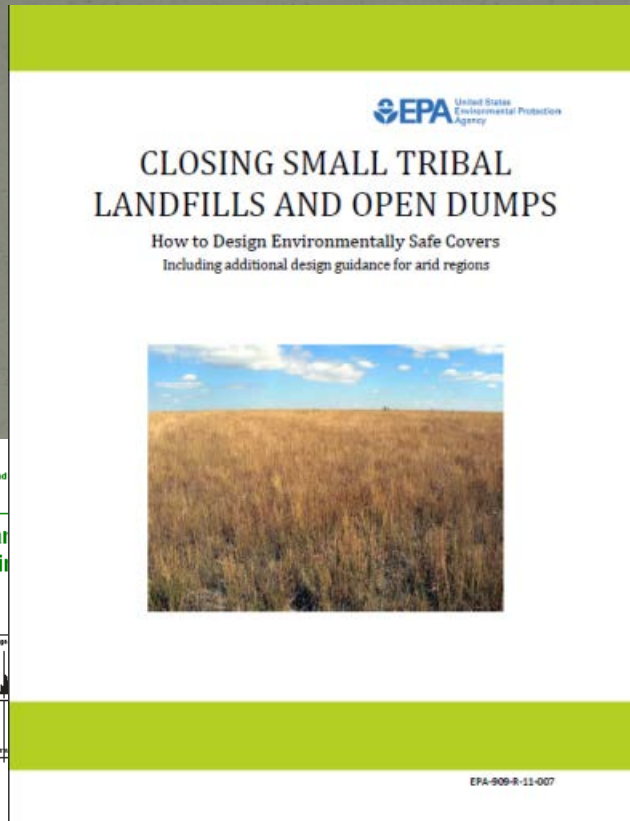
**ET Covers work where:**  
**Climate DEMAND for Water > Actual SUPPLY of Water**  
or  
**PET > Precipitation**



Los Alamos,  
NM

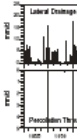


# Guidance Documents Authored by Dwyer



United States Environmental Protection Agency Office of Solid Waste and Emergency Response Washington DC

**EPA Draft Technical Guidance For RCRA/CERCLA Final**



by

Rudolph Bonaparte, Ph.D., P.E.  
GeoSynlec Consultants  
Atlanta, GA 30342

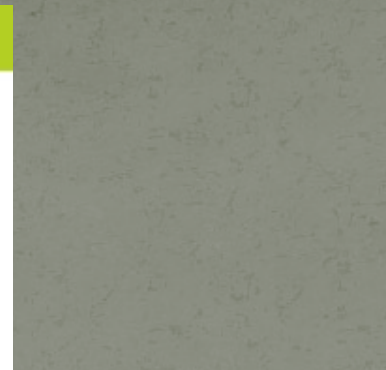
Beth A. Gross, P.E.  
GeoSynlec Consultants  
Austin, TX 78746

David E. Daniel, Ph.D., P.E.  
University of Illinois  
Urbana, IL 61801

Robert M. Kosmer, Ph.D., P.E.  
Drexel University/  
Geosynthetic Research Institute  
Philadelphia, PA 19104

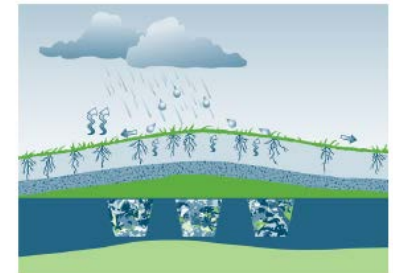
Steve Dwyer, Ph.D., P.E.  
Stephen F. Dwyer Engineering  
Albuquerque, NM 87125

United States Environmental Protection Agency  
Office of Solid Waste and Emergency Response  
Washington DC



Technical and Regulatory Guidance

Technical and Regulatory Guidance for Design, Installation, and Monitoring of Alternative Final Landfill Covers



December 2003

Prepared by  
The Interstate Technology & Regulatory Council  
Alternative Landfill Technologies Team

Title: Cover System Design Guide and Requirements Document

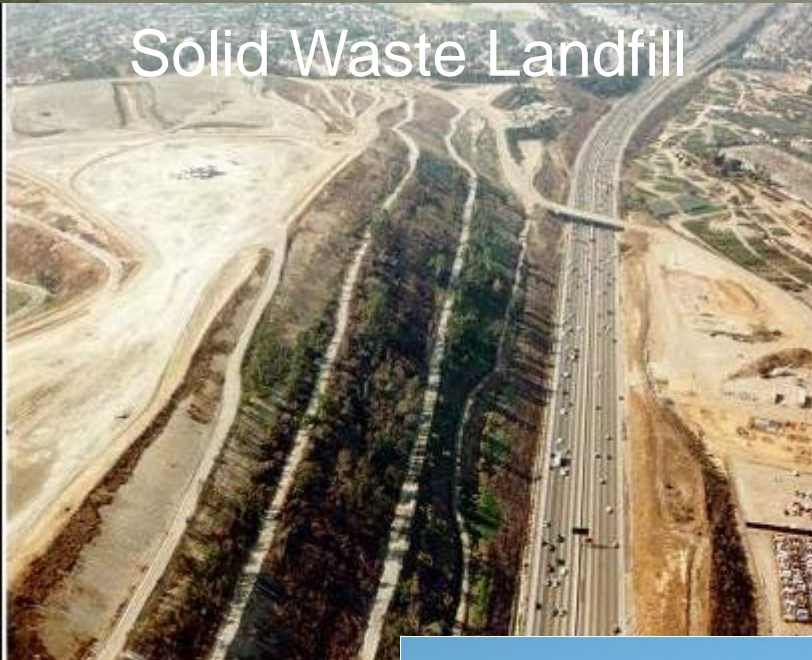
Authors: Stephen F. Dwyer, Ph.D., P.E.  
Ronald E. Rager, Ph.D.  
John Hopkins, Ph.D.



# **Examples of ET Covers Installations**

# ET Cover Installations

Solid Waste Landfill



Radioactive Waste Landfill



Mine Tailings Pile



# Uranium Mine Site Closure



Uranium contaminated soils and mine waste consolidated and cover with ET Cover.



# Rocky Mountain Arsenal, Denver, Co

“Most Contaminated Site in the World” according to 60 Minutes



Featured article  
in Civil  
Engineering  
Magazine: Jan  
2011



LEADERS

LEADERS cover that will permanently contain the thousands of chemical warfare agents and munitions at the Rocky Mountain Arsenal Superfund site in Colorado, were designed to perform many functions, including providing a barrier to water infiltration, and wind and noise control, and protection by wildlife. Designed as alternatives to the types of covers normally used at hazardous waste sites, the covers had to be installed beyond a shadow of a doubt before full-scale construction could begin.

By Laura D. Williams, Stephen F. Dwyer, Ph.D., P.E., M.ASCE, Jorge R. Sanchez, Ph.D., P.E., M.ASCE, Barbara L. Wall, P.E., M.ASCE, and Gregory A. Harpman

### Covering It All

When the covers were installed, the site was a vast, flat expanse of dry earth. The covers were designed to perform many functions, including providing a barrier to water infiltration, and wind and noise control, and protection by wildlife. Designed as alternatives to the types of covers normally used at hazardous waste sites, the covers had to be installed beyond a shadow of a doubt before full-scale construction could begin.

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# • Mine Evap. Pond



Mine  
Evaporation  
Pond



Overcome prior construction & engineering mistakes

***Ongoing Monitoring: zero flux since installation***

# Mine Evap Pond after Closure



Site after cover  
installation

Site today



# • Superfund Closure – Farmington, NM



Cover Installation

## Cover Today

***Ongoing Monitoring shows cover is effectively minimizing erosion and flux***







*Ongoing Monitoring shows cover is effectively minimizing erosion and flux*



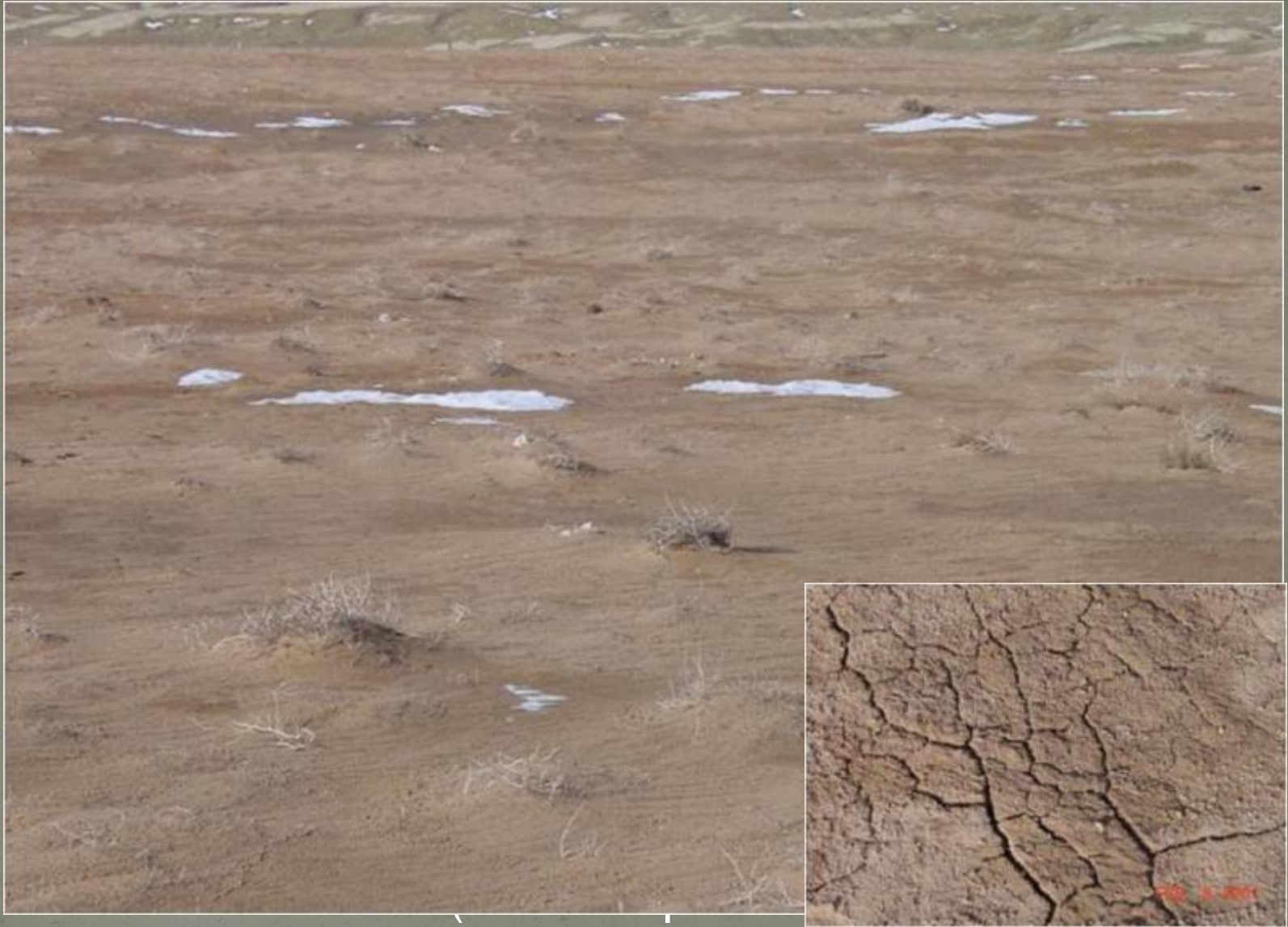
# Municipal Waste Landfills

Other MSWLs: NE, MN, Iowa, ND, CA, WA, OR, Utah, CO, TX, NM, AZ, NV, Indiana, MI, Wisconsin, Canada

# Altamont, CA



**Cover Failures  
are due to  
Design and / or  
Construction Flaws**



Subtitle D Cover (Later Replaced with ET Cover) on Navajo Nation – Significant Wind Erosion

# Congressional Investigation of Rocky Flats Plant, Denver CO – Old Landfill



# Sunrise Mountain Landfill, Las Vegas, NV

Slope Instability



Tension Cracks  
Perpendicular to  
Surface Water Flow



Gas



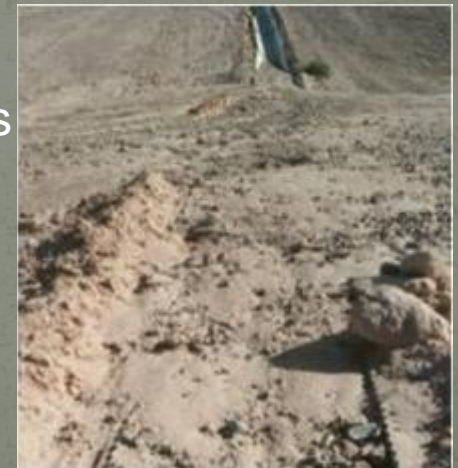
Inadequate Cover



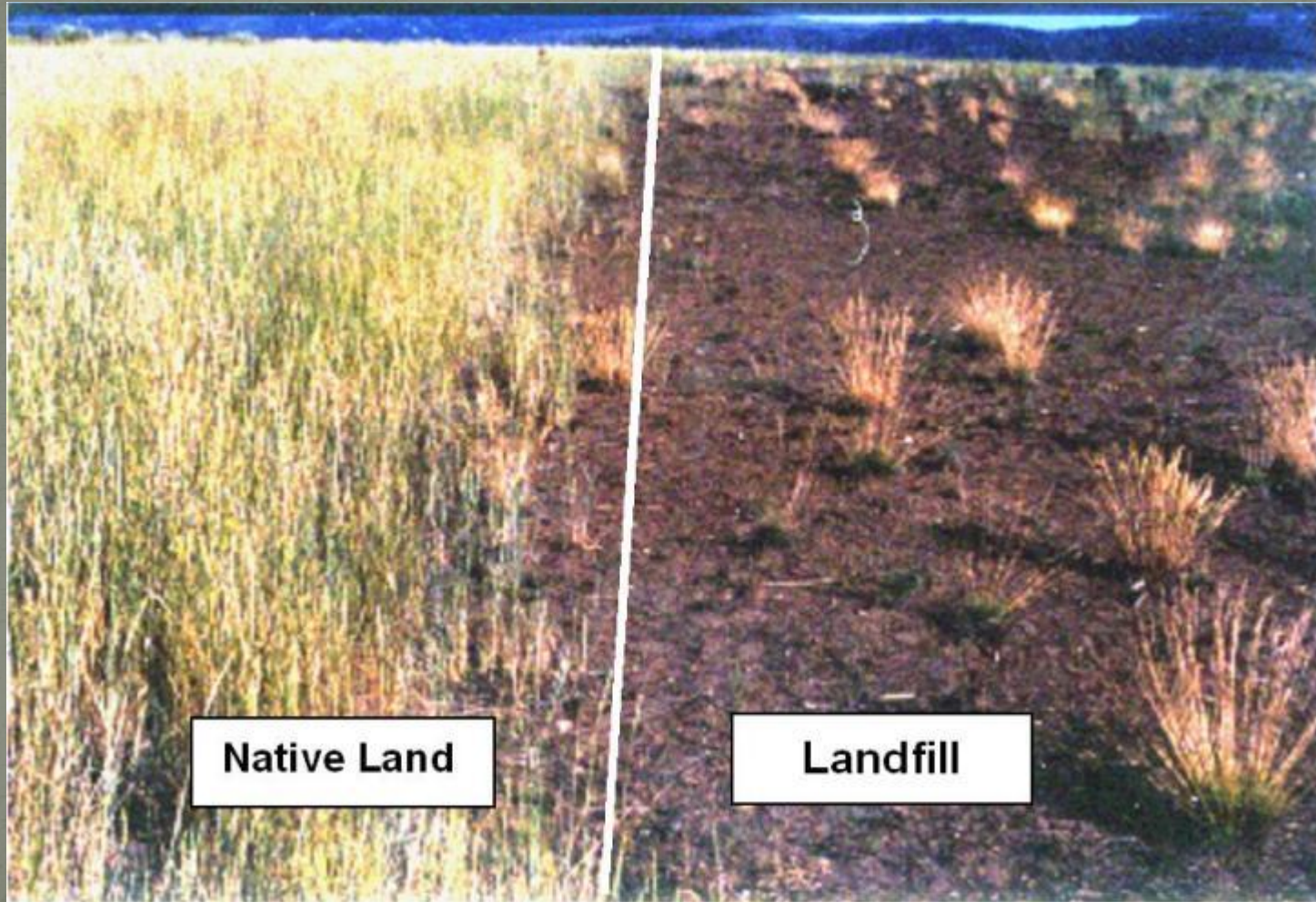
Poor Surface Water Controls



Erosion Problems



# Vegetation Contrast



## Soils – ensure adequate soil is used



**Soils with Higher than 10%  
Salt Content by Weight**



**Soils with Lower than 10%  
Salt Content by Weight**

**Vegetation in Similar Soil with Different Salt Contents**





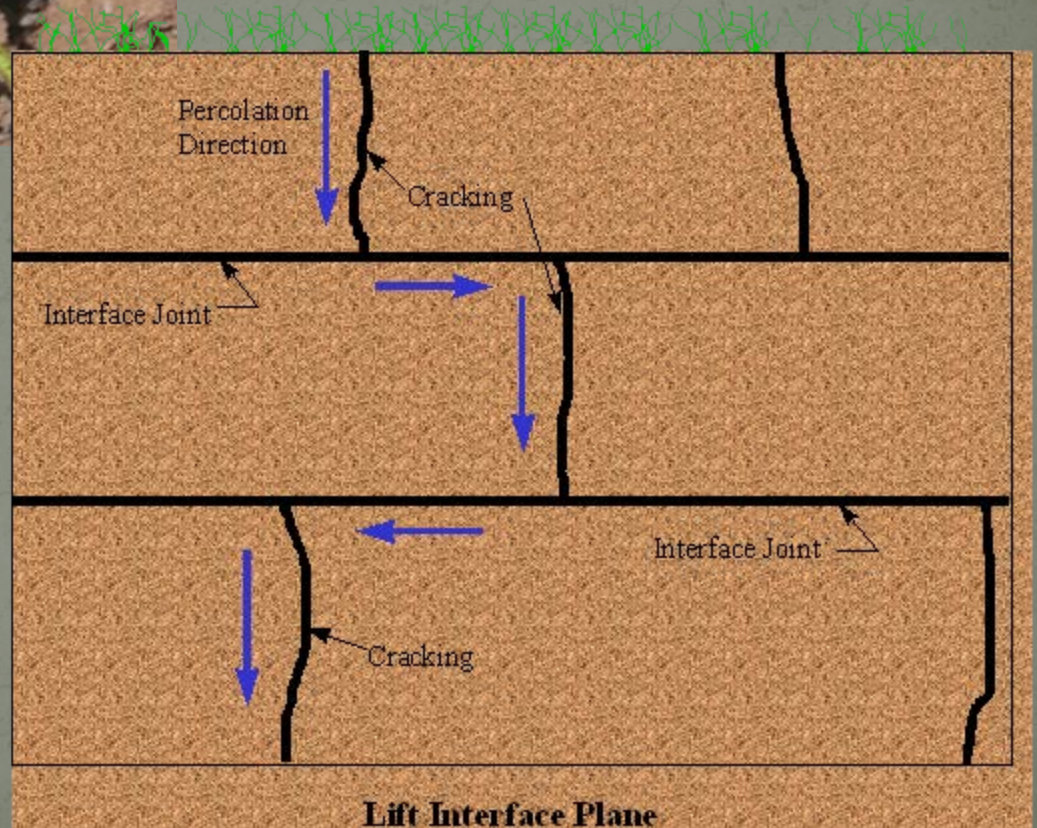
**Proper Construction Material – Meet Design Specifications**



Slope Instability with GCL (Interface Friction)



# Proper Construction Techniques



# Covers Should Isolate the Waste for Its Harmful Life



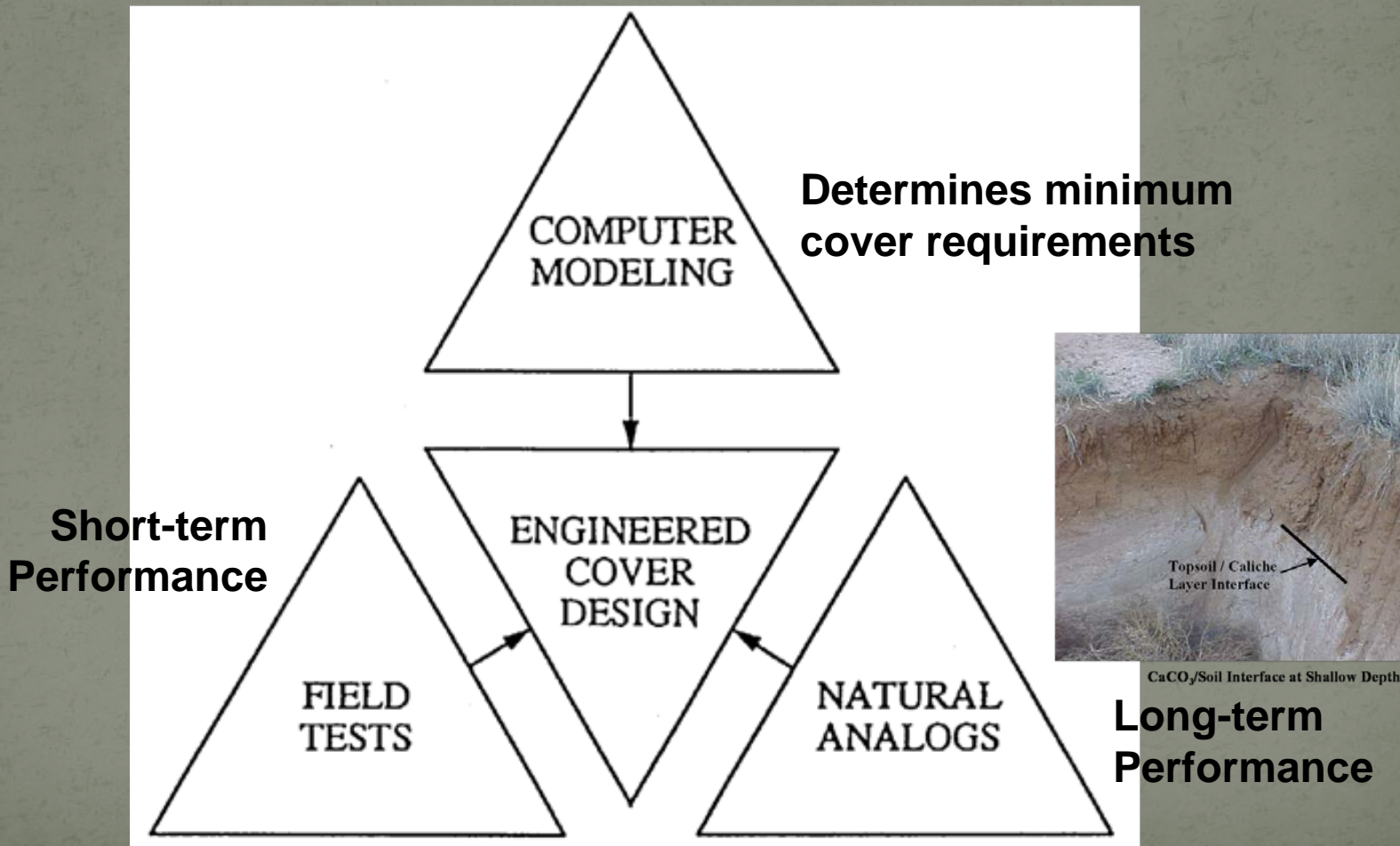
# Cover Design

# System Approach

A cover system must be designed as a *system* rather than merely as a group of individual components comprising a cover.

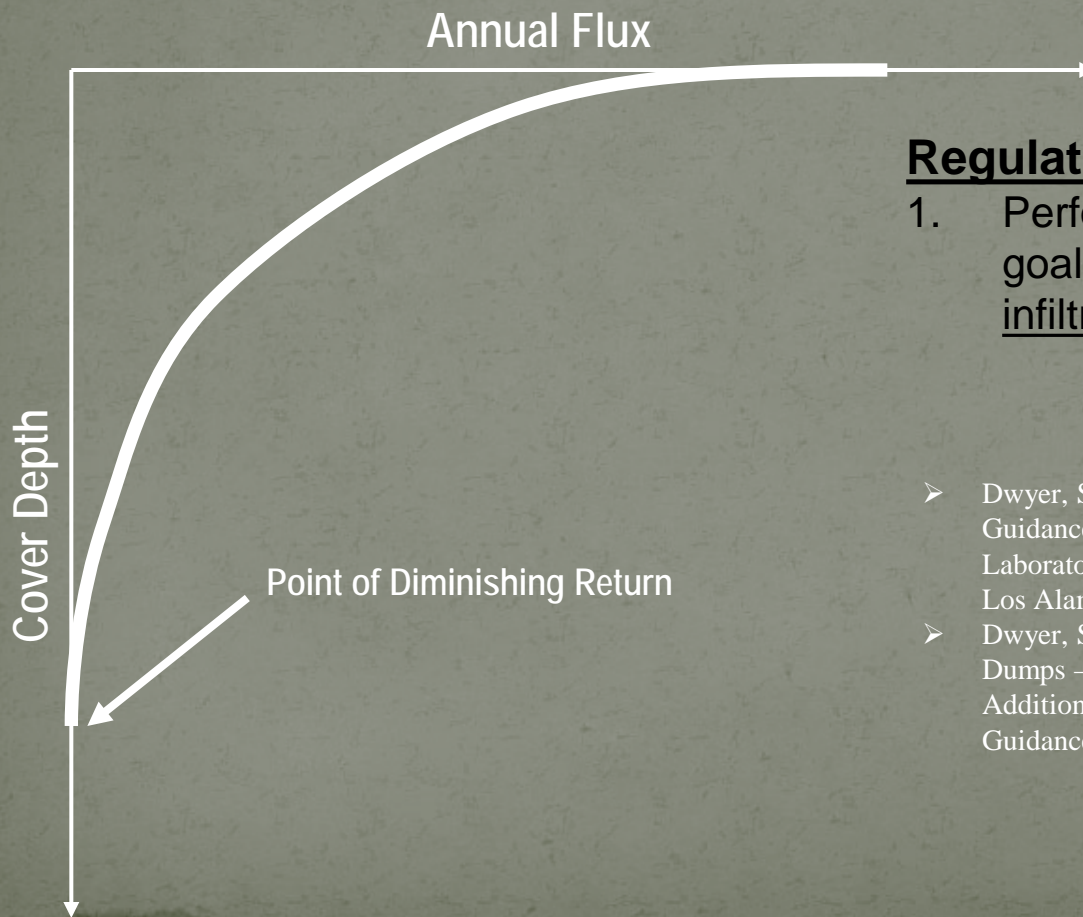
- Minimize Flux
- Minimize Erosion
- Control Gas (Radon, Methane,..)
- Control Biointrusion (Roots, Burrowing, Insects,..)
- Etc.

# Design Components for Landfill Cover System



# Minimum Soil Depth - Refined

**Point of Diminishing Returns (PODR)** – cover depth where additional soil no longer reduces flux (Dwyer et al 2006, Dwyer 2012).

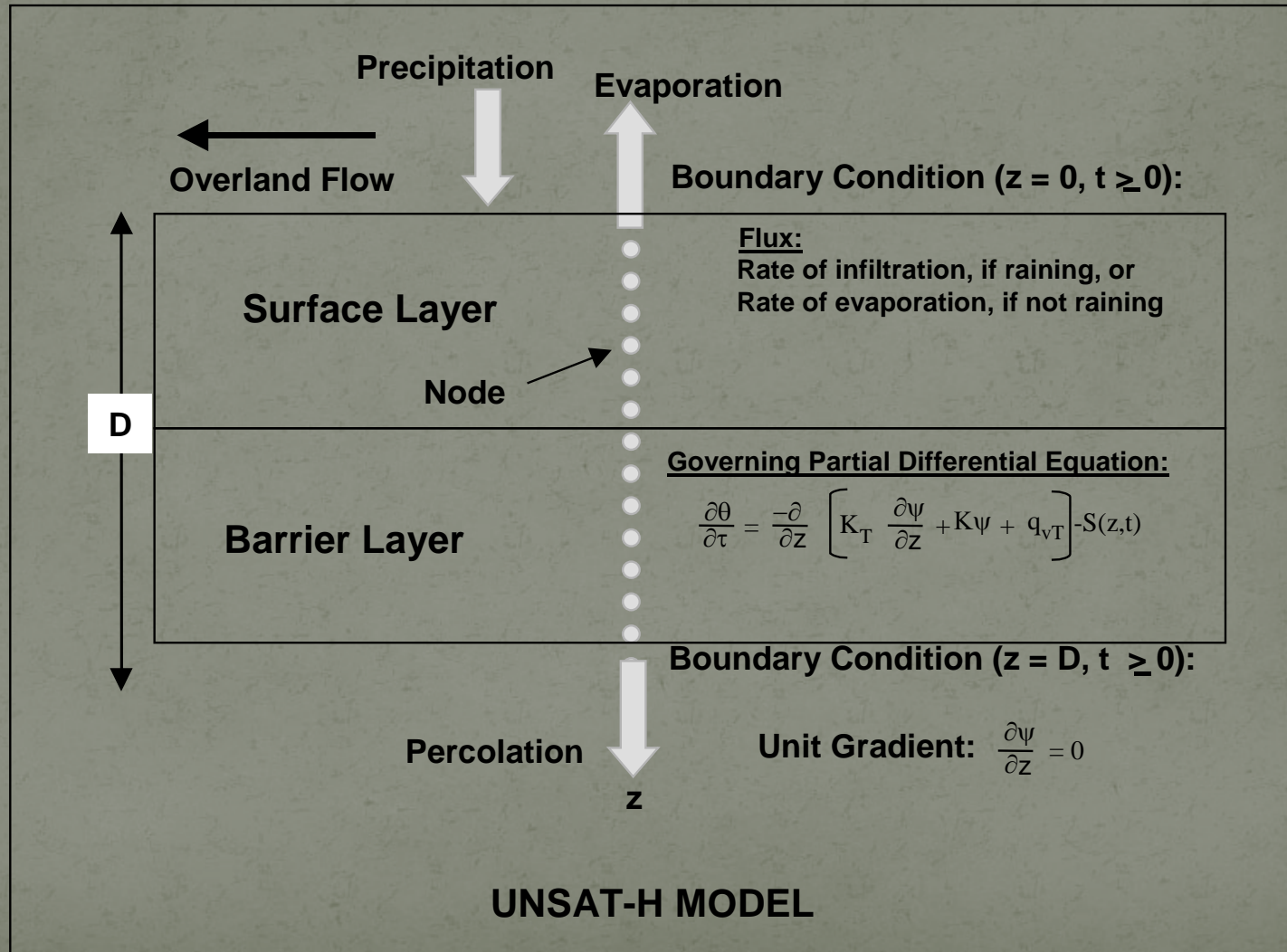


## **Regulations:**

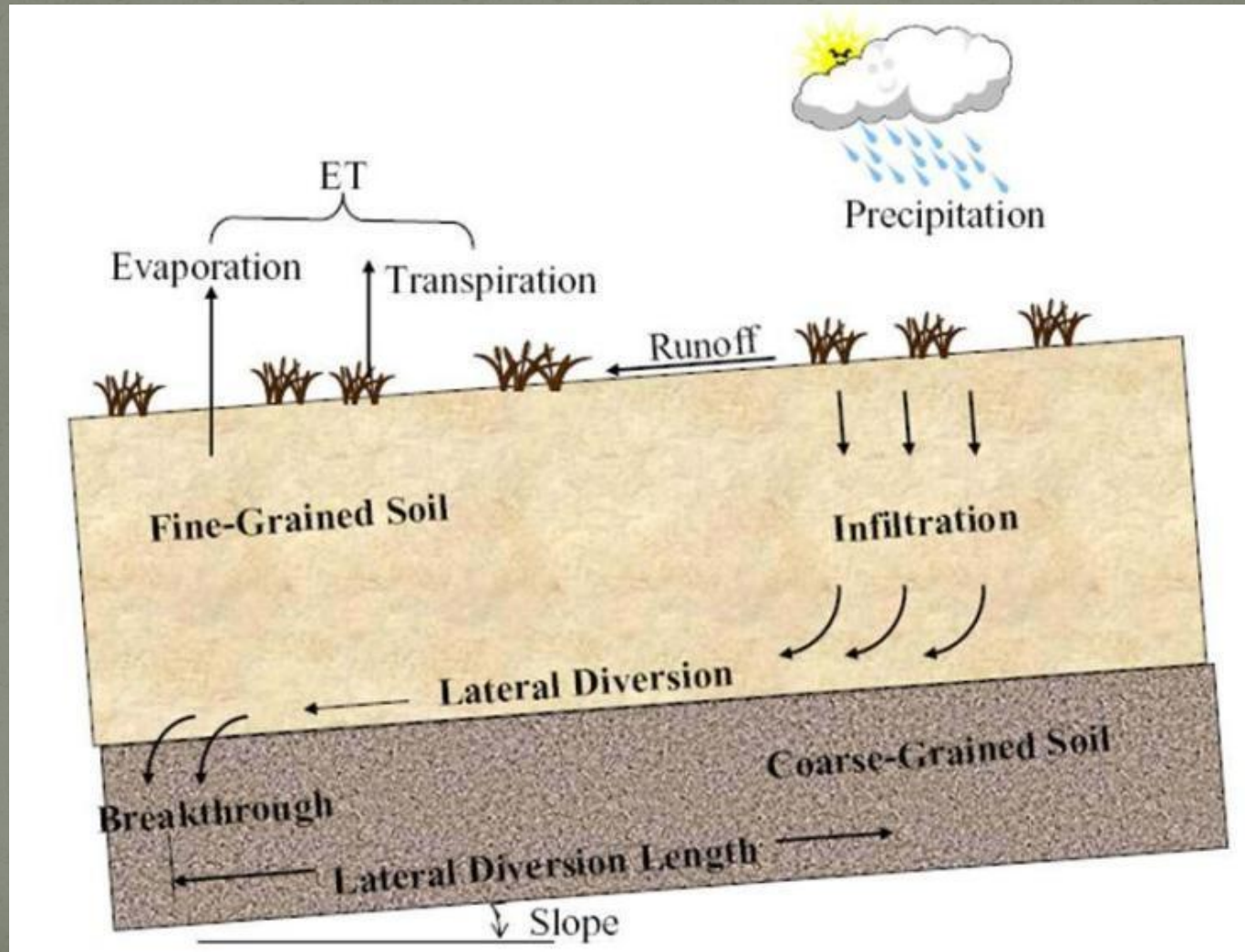
1. Performance Standards – “...the goal of closure...is to minimize the infiltration of water into the waste,”
  - Dwyer, SF, R Rager, J Hopkins. 2006. Cover System Design Guidance and Requirements Document. Los Alamos National Laboratory report, LA-UR-06-4715, June 2006, EP2006-0667, Los Alamos, NM.
  - Dwyer, S. 2012. Closing Small Tribal Landfills and Open Dumps – How to Design Environmentally Safe Covers Including Additional Design Guidance for Arid Regions. EPA Design Guidance. EPA-909-R-11-007.



# MODELING



# Capillary Barrier – multiple issues

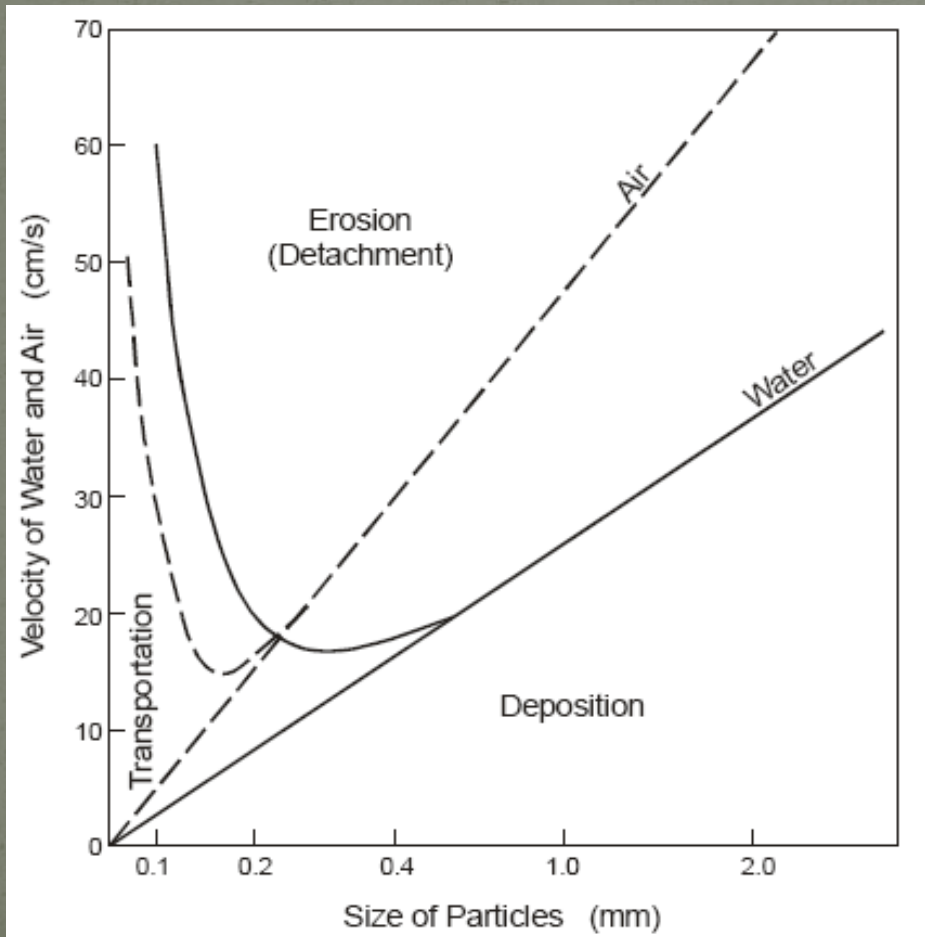


# Minimize Erosion & Control Surface Water



# Minimize Erosion

Relationship Between Erosion Mechanism (Air or Water), Particle Size and Fluid Velocity



Variables:

1. Slope
2. Slope length
3. Particle size\*\*

# Desert Pavement

## Rock/Soil Admixture – ‘Desert Pavement’

Concept developed at PNNL, Engineering Design Methodology (Dwyer et al 1998, Dwyer et al 2006, Dwyer 2012).



# Don't forget about Wind Erosion



# Slope Stability Issues



QUESTIONS??